



Coats & Clark

Thread Advisor

Introducing Coats & Clark Dual Duty XP – The 'Xtra' Performance Threads for the 21st Century



XP (Extra Performance) means:

- Smooth & Beautiful
- Strong — No breakage
- Consistent tension, balanced twist
- Excellent stitch formation
- Color fast, weather resistant

What is Dual Duty XP?

- Unique polyester wrapped core spun thread produced using a new advanced spinning technology

Available in three weights — fine, general purpose and heavy for all of your sewing needs.

Coats Decorative Threads

METALLIC



- Ideal for machine quilting, decorative stitching, and appliqué
- Suitable for conventional or overlock machine sewing, hand embroidery and cross stitch

Coats Specialty Threads

TRANSPARENT POLYESTER MONOFILAMENT



- Use when invisible thread is desired for home dec, machine quilting or crafts
- Available in size .004

BEADING THREAD



- Size B
- Pre-waxed
- Fine enough for sewing beads, strong enough for stringing beads
- 72 yds per bobbin

GLOW IN THE DARK



- 100% polyester, machine washable and dryable
- 40 wt, compatible with digitized embroidery
- Use as an accent for children's clothing and on fun accessories for their rooms
- The glow quickly recharges when exposed to light. For optimum glow, select filled in designs rather than outlines.

Coats Dual Duty Plus® Threads

BUTTON, CARPET & CRAFT



- Strongest and heaviest HAND sewing thread
- Polished glacé finish prevents tangling and abrasion

HAND QUILTING



- America's favorite HAND quilting thread
- Polished glacé finish provides abrasion resistance and prevents tangling and knotting

Coats Cotton Threads

ALL PURPOSE



- Mercerized for luster and strength
- For all purpose sewing on natural fibers
- 100% Egyptian Extra Long Staple (ELS) cotton

MACHINE QUILTING



- Extra long stape Egyptian Giza cotton for excellent sewability on natural fibers
- Mercerized for strength and luster
- Size 30, available on 350 yd spool and 1200 yd pencil tubes
- Multicolors available on 1200 yd. pencil tubes

HAND QUILTING



- For traditional HAND quilters who prefer sewing with 100% cotton
- Special glacé finish to prevent tangling and knotting and provide abrasion resistance

Coats Dual Duty XP Threads

FINE



- Strong, yet fine thread
- Pucker free seams in light-weight fabrics
- Ideal for lingerie, bridal/formal and heirloom sewing

GENERAL PURPOSE



- A medium weight for most hand and machine sewing
- For all fibers, knits and wovens
- Largest color range in market
- 3 spool sizes

HEAVY



- A heavier, stronger thread
- For bold topstitching, cording and buttonholes
- Use with interior and exterior upholstery fabrics
- Use a size 16 or 18 machine needle

FASHION BRIGHTS



- Medium weight for most fabrics
- Strong, durable thread in vibrant colors for home or apparel

COLOR TINTS



- palest tint of color
- Excellent for formal gowns, infant layettes

MULTICOLORS



- Whimsical decorative stitches
- Colorful accent for children's clothing and home accessories



Coats & Clark

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Coats
Trilobal Polyester
Machine Embroidery
Threads

SOLID COLORS



- Continuous filament tri-lobal construction
- Ideal for baby items, towels, outdoor projects, uniforms and other things that will be laundered frequently



- 40 wt, compatible with digitized embroidery
- Machine washable and dryable
- Colorfast even with chlorine bleach

- Strong, durable, high-luster

MULTICOLORS



- Random variegation
- 40 wt, compatible with digitized embroidery
- Use color blends for shading in embroidered designs, contrasting colors to create interest



- Colorfast even with chlorine bleach
- Strong, durable

- Machine washable and dryable

COLOR TWIST



- Unique thread made up of two different colored plies of thread
- Compatible with digitized embroidery
- Achieve a blended look rather than a color-blocked look typical of variegated threads



- Colorfast even with chlorine bleach

- Machine washable and dryable

Coats
Specialty Threads

METALLIC



- Perfect thread to add the luster of precious metals to projects

- Smooth finish for trouble-free sewing

- Ideal for machine quilting, decorative stitching, digitized embroidery designs and appliqué



- 40 wt., compatible with digitized embroidery
- Coating of pure silver for a brilliant sheen

- Machine washable and dryable

POLYESTER BOBBIN



- Soft & lightweight, continuous filament polyester thread

- Creates a smooth backing for designs

- Size 70; fine, yet strong



- More thread can be wound on the bobbin meaning less rewinding

- Compatible with polyester, rayon or metallic embroidery threads

- Lint-free, low stretch

PREWOUND BOBBINS



- L style Bobbin

- Size 70, white polyester

- 132 yds per bobbin

- Perfectly wound for consistent tension



Coats & Clark

Thread & Needle Chart

FABRIC	THREAD		NEEDLE	
	General Purpose Sewing	Topstitching	Machine Sewing	Hand Sewing
Very Lightweight Batiste, chiffon, nylon tricot, organza, voile, as well as other sheer fabrics	Dual Duty XP Fine	Dual Duty XP Fine	Size 9 (65)	Size 9, 10
Lightweight Challis, chambray, crepe, crepe de chine, cotton knits, eyelet, gauze, georgette, gingham, interlock, jersey, percale, seersucker, silk, taffeta, microfiber	Dual Duty XP General Purpose or Coats 100% Cotton for woven natural fabrics	Dual Duty XP General Purpose	Size 11 (75)	Size 8, 9
Medium-weight Broadcloth, brocade, chino, chintz, corduroy, double knit, flannel, linen, oxford cloth, pique, poplin, satin, shantung, suiting, sweatshirt, swimwear, synthetic suedes, terry, velour, velvet, velveteen		Dual Duty XP Heavy	Size 11 (75) or Size 14 (90)	Size 7, 8
Medium to Heavyweight Coating, denim, double knit, drapery fabric, fake fur, felt, fleece, gabardine, leather, leather-like, quilted fabric, sweater knits, ticking, twill, upholstery fabric	Dual Duty XP Heavy		Size 14 (90) or Size 16 (100)	Size 6
Heavyweight Canvas, duck, sailcloth, upholstery			Size 16 (100)	Size 1-5
SPECIAL PROJECTS				
Hand Quilting	Dual Duty Plus® Hand Quilting or Coats Cotton Hand Quilting		Betweens/Quilting Hand Needle Size 7, 8, 9, or 10	
Machine Quilting	Dual Duty XP General Purpose or Fine, Coats Cotton Machine Quilting		Machine Needle Size 14 (90)	
Hand Appliqué	Dual Duty XP Fine		Betweens/Quilting Hand Needle Size 8 or 9	
Machine Appliqué	Coats Trilobal Polyester, Dual Duty XP General Purpose or Fine		Machine Needle Size 11 (75)	
Hand Sewing on Buttons, Heavyweight Fabrics, Rug Binding	Dual Duty Plus® Button & Craft		Embroidery Crewel Hand Needle Size 6 or 7	
Machine Embroidery	Coats Trilobal Polyester		Machine Needle Size 11 (75)	
Upholstery	Dual Duty XP Heavy		Machine Needle Size 16 (100) or 18 (110)	